

FE/ESR ENGINE REBUILD PROGRAM

All engine to be rebuilt **must have seals attached** when shipped to Enterprises. Unsealed engines will be refused unless prior approval is given.

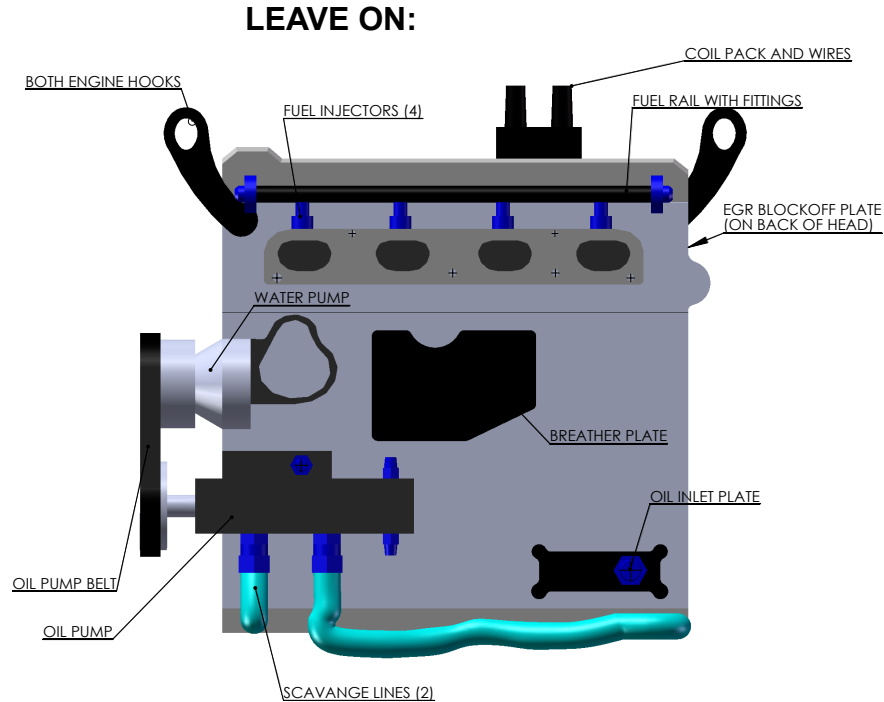
General Procedures:

1. Fill out and sign the second page of this form. If the owner is responsible for unreasonable work delays or the engine is non-repairable, the engine may be forfeited. Keep a copy of this form for your records.
2. Preparation of engine:

Remove the following:

Both Manifolds	Clutch
Water Inlet/Outlet Housings	Flywheel
Alternator & Brackets	Flex plate
Engine Mounts/Studs/Brkts	Remote Oil Filter & Lines
Drain All Liquids	

***Re-use block off plates or tape over all holes**



****If any of the parts listed above in the "leave on" section are missing from the engine it will be assumed that the customer wishes to purchase new replacements.**

3. Crate the engine and ship **freight prepaid** to:
SCCA Enterprises, Inc.
14550 E Easter Ave, Suite 400
Centennial, CO 80112

To utilize Enterprises shipping discount you must contact Enterprises before shipping your engine. Send the engine on a 30" by 30" crate. Feel free to use custom shipping containers. You will get the same crate back provided it is in good condition, otherwise you may be charged for a new pallet and box top.

4. Enterprises will open and inspect the engine only when all paperwork is received. You will be consulted directly or through your CSR as to the recommended rebuild and costs. No work will be performed until authorization is received. If the customers chooses not to have the engine rebuilt, the core becomes the property of SCCA Enterprises, Inc. as payment for labor expended (no parts will be returned).

Engine Assembly & Shipment:

1. The engine will be tested on Enterprises' new, state of the art, SuperFlow SF902 dynamometer and will be within established specifications. **Dyno readouts will not be released.**
2. The engine will be sealed and a record will be maintained of engine and seal numbers.
3. All work will be performed to the highest standards. **There is no guarantee or warranty of any kind on a rebuilt engine.**
4. Upon completion of rebuild, dyno and receipt of payment, the engine will be recreated for return shipment, either pre-paid or freight collect. Unusable crates will be replaced at the owner's expense. Enterprises and trucking companies will not consider open pallets suitable for return shipment.
- 5 **Any engine not paid for within 30 days after notification of completion becomes the property of SCCA Enterprises, Inc.**